



## TECHNICAL DATA SHEET – HPC 51 NU-STEEL SP ETCH PRIMER

### DESCRIPTION:

Nu-Steel SP Etch Primer is a single pack primer giving excellent adhesion to aluminium and other metal prior to subsequent paint systems.

### ADVANTAGES:

Provides first class adhesion to properly prepared surfaces.

### USES:

First coat of the Nu-Steel System.

### COLOUR RANGE:

Available in Grey and Red Oxide.

### PACK SIZE:

Single component product, supplied in 5 litre units.

### VOLUME SOLIDS:

55%

### COVERAGE RATE:

12 m<sup>2</sup> / Litre

### DRYING TIME:

Touch: 2-3 Hours  
Overcoat: 4 Hours.

### PREPARATION:

Ensure surfaces to be treated are clean, free from contamination and dry. Previously coated surfaces should be abraded

### APPLICATION:

Airless spray. May be applied by brush/roller on small section steel. Should not be applied at temperatures below 5°C or when the relative humidity exceeds 85%.

### EQUIPMENT CARE:

All equipment should be cleaned with T3 Thinners

### STORAGE:

Store away from direct sunlight and sources of heat. Protect from frost.

### SHELF LIFE:

12 months (in original sealed container).

### HEALTH & SAFETY:

Refer to MSDS